CUTTING DISK ROTATION SPEED:

On display when the device is on.

FUNCTION INDICATOR: Indicates the active function and channel.

CHANNEL 1: Maximum disk rotation speed. This setting can be changed by pressing the STOP button, when the device is turned on.

CHANNEL 2: Cutting disk rotation speed.

NOT IN USE

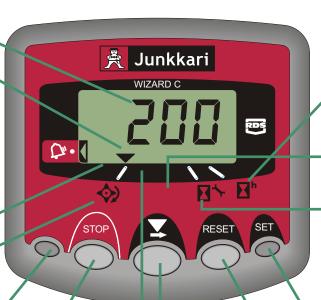
The button is used to switch between the hour meters TOT1 and TOT2. The meter can be reset with the RESET button.

or

Programming is started by pressing and holding the button as the device is turned on.

or

When the device is on, the button is pressed for 5 seconds to begin programming.



CHANNEL 6: Switching between the hour meters TOT 1 and TOT 2 is done by pressing the STOP button.

CHANNEL 4: Not in use.

CHANNEL 5: Maintenance interval hour meter.

CHANNEL 3: Not in use.

NO-STRESS SETTING

FUNCTION SELECTOR

Channel 1: Used in the programming mode. Changes the maximum rotation speed.

Channel 2: Cutting disk rotation speed.

Channel 3: No function.

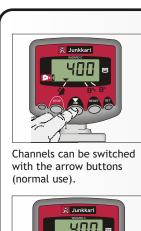
Channel 4: No function.

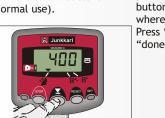
Channel 5. Maintenance interval

hour meter.

Channel 6: Operating hour meter.

To begin programming, press the **RESET** button all the way in and turn the device





In programming mode, the values can be changed by pressing the arrow buttons.



No-stress programming is performed with the "SET" button. Set PTO rpm level where you want stop infeed. Press "SET" button until see "done"

	The default values for the Wizard control unit:	
	Function	Programmed function
	Normal use	
3	Channel 2. RPM	Cutting disk rotation speed
4	Channel 5. h	Maintenance interval
ET	Channel 6. h1/h2	Run time

Programming mode 1: Switch to channel 2 or 5, and press and hold the STOP button for 5 seconds.

Keep the STOP button pressed while changing the entered value with the arrow buttons.

Channel 2. % No-stress function delay (A) 10 Channel 5. h Maintenance interval 100

Programming mode 2: Press and hold the STOP button and turn the device on. "CAL2" appears on the display. Release the button. You can switch between the channels 1 and 2 by pressing the STOP button.

Basic setting

(Wizard)

100

Setting

(Junkkari)

Setting

(User)

Channel 1. RPM Cutting disk maximum speed 1500
Channel 2. RPM No-stress setting 450
Channel 3. RPM Min. Speed alarm 400
Channel 6. % No-stress function delay (B) 0

Programming mode 3: Press and hold the RESET button for 10 seconds and turn the device on. "CAL3" appears on the display.

Channel 1, LO/HI LO Rollers stop status Channel 2. Ppr Pulses / round 2.000 Channel 3. s Infeed reverse delay 0,2 Channel 4. s Infeed reverse duration 0,3 Channel 5. On/off Emergency stop off Channel 6. H Total run time

Power off -> set values are stored in the memory.

Machine type: Serial number: Model: Programmer:







CUTTING DISK ROTATION SPEED - An alarm is triggered and the reading flashes when the rotation speed falls below the set no-stress limit or exceeds the set maximum limit.







MAINTENANCE INTERVAL - The monitor triggers an alarm when the set number of maintenance interval hours has been reached.





N

OPERATING HOUR METER - Consist of two different meters, "TOT1" and "TOT2". The STOP button is used to switch between these two meters. The operating hour meter can be reset with the RESET button.